



## LUBRITA FERRO NF 168

(NEAT FORMING OIL-CHLORINE FREE)

# **Description:**

LUBRITA FERRO NF 168 is Neat forming oil of low to medium viscosity, heavy metal and chlorine free Forming oil. It is made from paraffinic mineral oil with high performance extreme pressure and anti-wear additive. It contains ester and sulphur component in it.

## **Typical Applications:**

- LUBRITA FERRO NF 168 is specifically formulated for use in cold heading operations on steel and alloy steel.
- This oil performs excellently in high speed progressive cold heading machines.
- It performs exceptionally well in the production of high tensile steel nuts and bolts.

### **Advantages:**

- Provides excellent rust preventive properties.
- It does not contain chlorine or heavy metal such as barium. Also it is free from hazardous aromatic constituents.
- Its high performing EP additives maximizes die life and provides excellent surface finish. It also minimizes cost related with die repolishing and it save cost on down time of operations.
- Its operator friendly product due to low mist formation and lesser fumes.

# **Physio-Chemical Properties:**

PHYSIO-CHEMICAL CHARCTERISTICS :	LUBRITA FERRO NF 168
Color	DARK REDDISH BROWN FLUID
Density @ 29.5°C 29.5°C,ASTM-D 1298	0.89
Viscosity: cSt @ 40°C mm <sup>2</sup> /s, ASTM D 445	70+/- (2)
Flash Point, COC, °C(Min), ASTM D 92	180(MIN)
Copper corrosion,,@100°C,ASTM D 130	1b max.

#### PACK SIZE: 210L

- Most of our products contain Petroleum based chemicals and hence it is essential to store 'Under Shelter'.
- > The information contained herein is true and accurate to the best of our knowledge. However, we strive to improve the product with continuous R & D. The company makes no warranty of results and assumes no obligations or liabilities from the use of any products or process mentioned herein because the use is beyond our control. This publication is not to be taken as a license to operate under or recommendation to infringe upon, any patents.

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