



## **LUBRITA HONING OIL HN**

### **Description:**

**Lubrita Honing Oil HN** is transparent low viscosity oil fortified with specially selected additives to impart excellent surface finish to machine compounds. Its use helps flushing of fine **swarf** from the honed surface. It satisfies the essential requirements of honing oil, which should provide controlled lubrication as well as maintain the honing stone. It is ready to use product having excellent heat dissipation properties and can be used for ferrous & non-ferrous applications. Lubrita Honing Oil HN is chlorine free neat oil.

### **Specifications:**

**Meets IS: 3065:1985 type I Grade I requirements.**

### **Features:**

1. Faster Cooling.
2. Improved honing stick/stone life.
3. Improved surface finish.
4. Flushes all stone glazing material.
5. Operator friendly

### **Typical Results:**

<b>Characteristics</b>	<b>Results</b>
Appearance	Bright & Clear
Specific Gravity @ 29.5°C	.0.845
Viscosity at 40°C,cst	5-6
Flash Point	> 112°C
Copper Strip Corrosion @ 100°C, 1 Hr	< 1a