



## LUBRITA PRECUT 22

(Straight Cutting Oil-Synthetic Technology)

### DESCRIPTION

**LUBRITA PRECUT 22** is chlorine-free, lightweight cutting oil designed to perform in a broad range of metal working operations. This Neat Cutting oil is formulated using the latest in synthetic technology of finest Hydro treated Mineral Oil under addition of special mist reducing additives. This oil provides for high load carrying properties with minimal tool wear due to its fortified anti-weld and anti-wear properties during various cutting operation on various ferrous and Non -ferrous metal. It also provides rust protection upto six month on ferrous metals.

### Typical Applications

- **LUBRITA PRECUT 22** being chlorine free, light weight straight cutting oil is widely used in metal working operation like **grinding, turning, Steel stamping, other machining operations on following materials:**  
**Carbon Steel (Low, Medium & High), Stainless Steel, Aluminum Alloy, Nickel Alloy etc.**
- **LUBRITA PRECUT 22** has low enough viscosity and that it can be pumped to High pressures and volumes.
- It is highly refined product and therefore it can be easily filtered thus extending its useful life.
- Its reduced mist load in the air helps operator to better operation and fewer residues.

### Physio-Chemical Properties:

PHYSIO-CHEMICAL CHARACTERISTICS:	
Color	CLEAR, LIGHT YELLOW LIQUID
Odor	MILD
Density @ 30°C	0.83
Viscosity: cSt@40°C	22 +/- (2)
Flash Point, COC, °C (Min)	180
Fire Point, COC, °C	200
Solubility in Water	<0.01%
Boiling Point, °C	220

### Maintenance and Cleaning Advisory:

It has properties to reject Foreign Contamination but still if performance starts deteriorating over period of usage, then the oil to be decanted in clean bath for 3-7 days for all foreign contamination to settle down. Return Clean oil to machine and sludge left out to be properly disposed.

**Cleaning:** To minimize cleaning time, please use Lubrita Cleaners. You obtain best performance of aqueous or solvent cleaners when Lubrita Pre Cut 22 is heated at 50-55°C.

### PACKSIZE: 25L, 210L

- Most of our products contain Petroleum based chemicals and hence it is essential to store 'Under Shelter'.
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