



## PRODUCT INFORMATION

### Lubrita Cutting Oil MP EXTREME

#### Heavy Duty Forming Oil

#### DESCRIPTION

**Lubrita Cutting Oil MP EXTREME** is a medium viscosity, chlorinated, heavy duty premium quality, state of the art neat cutting/ forming fluid oils for Large and Small Fasteners, nuts and bolts made out of all types of Stainless Steel or Steels and also for drawing operations of tubes and wires. These oils have excellent extreme pressure (E.P) properties & during thermal degradation they form a strong protective oil film which is capable of undertaking heavier loads, reduce friction & provides the best protection for the work pieces & dies. They also provide excellent anti-wear & cooling performance during operation & extend the life of dies.

Due to presence of sulphurised additive components it is NOT to be used on nonferrous and yellow materials and also the machines having yellow materials like bushes etc.

#### **FEATURES & BENEFITS**

- Excellent lubrication.
- Much longer life of oil.
- Very high surface finish.
- Rapid heat radiation and excellent removing of residuals.
- Single oil can be used for multiple operations & thereby reducing inventory.

#### **CAUTION**

Even a smallest contamination of water from any source and of any type is forbidden as it might affect product stability.

#### **TYPICAL CHARACTERISTICS**

Parameter	Test Method	Typical
Appearance	Visual	Clear Light Brown
Sp. Gr. @ 29.5 °C, Kg/l	D 1298	0.900
K.Viscosity @ 40°C	D 445	100
Flash Point, COC, °C	D 92	200 °C
Copper Corrosion @100 <sup>0</sup> C for 3 Hr	D 130	4 C
4 ball weld Load, Kg	IP 239	650