



PRODUCT INFORMATION

Lubrita Cutting Oil MP

Mineral Neat cutting oil

NS-MWO-4219
Metal working oil

Product Description and Benefits

A cutting oil based on hydro treated mineral base oils. Under addition of special mist reducing and anti-wear additives the following properties are obtained:

- high load carrying properties
- minimal tool wear
- reduced mist load in the air
- good de-aeration power
- low foaming characteristics
- not aggressive for the paints on machine tools
- well toleration by the skin

Application

This **Neat multipurpose cutting oil** can be used undeluted for cutting and boring of alloyed steels with a high tensile strength, but also for non-ferro and light metals. This oil has characteristics as hydraulic oil and industrial gear oil.

Lubrita Cutting Oil MP meets the following performance specifications:

(no data)

Typical Analysis

Property	Test Method	Typical Value
Viscosity 40 °C	D-445	28-34
Crackle Test	In- House	Nil
Viscosity Index	D-2270	95 min.
Flash Point °C	D-92	190 (T)
Pour Point °C	D-97	-3 max.
Copper Corrosion @100 °C	D-130	1A

Health and Safety

Based on available information, this product is not expected to produce adverse effects on health when used for the intended application and the recommendations provided in the Material Safety Data Sheet (MSDS) are followed. MSDS's are available upon request through your sales contract office, or via the Internet. This product should not be used for purposes other than its intended use. If disposing of used product, take care to protect the environment. Lubrita check oil level design is trade mark of PMM Ltd. or one of it's subsidiaries.